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COUNTRY	USSR(Ukrainian SSR)		DATE DISTR. 11	February 1952
SUBJECT	Voroshilov Plant at Druzhkovka	ı	NO. OF PAGES 2	
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Legend to Annex 1

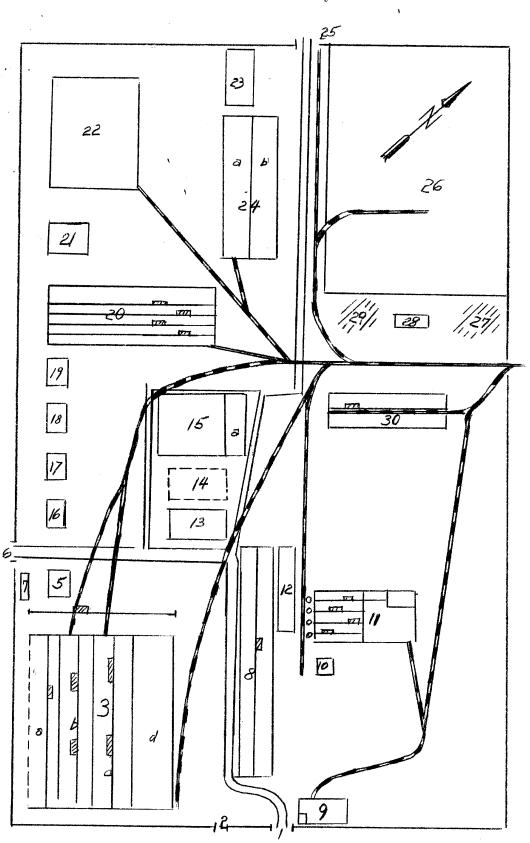
- l Main entrance
- 2 htrance
- tment 250x250x20 meters with
 - atachment
 - b ent department
 - c Heavy department
 - d Machine shop
- 4 Loading crane
- 5 Sawmill and carpentry
- 6 Entrance
- 7 Marehouse for screws and nuts
- 8 Switch and rail department 300x20x20 meters
- 9 glectrical engineering department 15x5x5 meters
- 10 Transformer station
- 11 Molding shop, foundry and cleaning shop 150x70x25 meters, four smokestacks, 40 meters high
- 12 Clothing depot 80x20x30 meters
- 13 Forge 80x40x20 meters
- 14 New shop 80x40 meters, for cleaning castings, under construction
- 15 Machine shop 120x80x25 meters with a Chief booking department
- 16 apartment of the director
- 17 Apartment house for managing employees
- 18 Kitchen and PX for supervisors
- 19 Office building
- 20 Machine shop, 20 x100x30 meters, for electric locomotives
- 21 power plant 50x30x25 meters
- 22 Sawmill 150x150 meters
- 23 Old foundry 86x25x15 meters, out of operation
- 24 Morkshop 200x120x15 meters with
 - a screw and nut plant
 - b Wheel and toothed wheel shop

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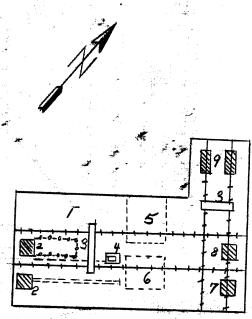
25X1

25	plant entrance
26	Entirely secluded department (factory area) about 500x500 meters enclosed by a high fence. Off limits to Pys. Purpose unknown.
27	cutdoor metal dump
28	Building of the transportation department, 25x8 meters
29	wood storage dump
30	New coal bunker 200x80 meters with raised approach and loading platform

Voroshilov Flant at Druzhkovka:Layout



Voroshilov Plant at Druzhkovka: Layout Sketch of Foundry



Sizes: 200x100 meters, with attachment 50x50 meters

Legend:

- 1. Mouldery
- 2. Two casting furnaces, 5x5x6 meters each, for casting wheels and buffers. Inffront of the northern furnace, an annular conveyor for casting a set
- of 50 wheels.

 3. Two heavy traveling cranes
 4. Pit 2x2x2 meters with removable box. The just cast wheels are put in this pit. They are lifted from this pit with the box later on and taken to the cleaning yard.
- 5. Wheel cleaning yard
- 6. Buffer cleaning yard
 7. Hardening furnace and coal firing
 8. Electric hardening furnace
- 9. Two Martin furnaces

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